

Shp Mays

Work Order ID 116617

April-22-14 12:44:10 PM

116617

Page 1

Item ID: D4273-042

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Basket Base Assembly, RH

Start Date: 4/22/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/06/14 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: M.S. Date: 4-22-14

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4273

E

D4279

B

100

Weld per dwg A/R S.S. rod Batch: 4123823

0.00

1000

Large Fab

Large Fab

Large Fab

Memo

1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4273, NEED TO WELDED AFTHET MESH IS INSTALL) weld as per dwg D4273 using DT9610A

visual inspect before welding mesh

2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends (D4279-5/-9)

3- weld hinge (3) and Mounting brackets as per dwg D3913
take lid to locate hinge and bracket

4- Weld D4672-1 blanking plates as per dwg

DAS
43
9-89

1X

14-4-30

Work Order ID 116617

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116617

Page 2

Item ID: D4273-042

Revision ID:

Item Name: Basket Base Assembly, RH

Start Date: 4/22/14 Start Qty: 1.00

Required Date: 5/06/14 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00

110

QC

Memo

0.00

Quality Control

① 14-05-01

DAS

9

9-89

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

① 14-05-01

DAS

9

9-89

125

Pressure Wash per QSI005 4.3

0.00

125

HandFinish

Memo

0.00

Hand Finishing

1 14-05-01

Work Order ID 116617

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Page 3

Item ID: D4273-042

Revision ID:

Item Name: Basket Base Assembly, RH

Start Date: 4/22/14 Start Qty: 1.00

Required Date: 5/06/14 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Run Start ***NR1***

Stop ***NR2***

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

130

130

Powdercoat

Powder Coating

Operation
Description

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

Memo

1- Plug holes and mask only interior of hinge (3) prior to powder coat

1ST COAT:

START TIME: 3:30

OVEN TEMPERATURE: 400

FINISH TIME: 4:00

***** 2nd coat if necessary*****

2ND COAT:

START TIME: _____

OVEN TEMPERATURE: _____

FINISH TIME: _____

Set Up/
Run Hours

0.00

0.00

Tool ID Tool # Plan
Code

Accept Reject Reject Insp.
Qty Qty Number Stamp

1 0 H-5-1 DAS 34 9.89

0.00

0.00

140

140

QC

Quality Control

QC3- Inspect Part Finish

Memo

1x 4 Hl 14/03/05

Work Order ID 116617

April-22-14 12:44:10 PM

116617

Page 4

Item ID: D4273-042

Revision ID:

Item Name: Basket Base Assembly, RH

Start Date: 4/22/14 Start Qty: 1.00

Required Date: 5/06/14 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Run Start ***NR1***Stop ***NR2***

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
Description

150

Identify as per dwg & Stock Location: W10***150***

Packaging

Packaging

Memo

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

D 4272-012 / B16616

0.00

0.00

0.00

160

QC21- Final Inspection - Work Order Release

160

QC

Quality Control

Memo

1x d all 140506ML9 14-05-0614-05-05

Picklist Print

Page 1

April-22-14 12:44:15 PM

Work Order ID: 116617

116617

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 4/22/14

Required Date: 5/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.16 new issue DD verf:EC
 11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:C 11.03.03
 AS PER DWG REV.D DD verf:EC IPP REV:D 12.07.24 AS PER
 DWG REV.E DD VERF:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D4672-1 Manufactured No

100 Each 39.0000 2 2

DAS
43
9-89

14-4-28

✓ *D4672-1*
Blanking Plate

Location

Loc Qty

Loc Code

WA004

39

110112

39

100 sf

1,451.347 26.195

27

DAS
43
9-89

14-4-29

M304EX0.75-16F

Purchased

No

✓ *M304EX0 75-16F*
Expanded Metal Flat SS

Location

Loc Qty

Loc Code

WA004

1451.347

M126899

33

M127024

607

M127403

123.347

M128082

48

M128447

640

100 Each

6.0000

1

1

**

DAS
43
9-89

14-4-28

D3913-1

Manufactured

No

✓ *D3913-1*
Rib

Location

Loc Qty

Loc Code

BASK CELL

1

111030

1

WA004

5

100459

2

116328

3

1x

Picklist Print

Page 2

April-22-14 12:44:15 PM

Work Order ID: 116617

116617

D4273-042

Parent Item: D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 4/22/14

Required Date: 5/06/14

Start Qty: 1.00

Required Qty: 1.00

D3913-3

Manufactured No

100 Each 8.0000 1 1

**

DAS
43
9-89

14-4-28

✓ *D3913-3*
Rib

Location

Loc Qty

Loc Code

WA004

8

100967

4

108066

4

1x

D3913-9

Manufactured No

100 Each 8.0000 1 1

**

DAS
43
9-89

14-4-28

✓ *D3913-9*
Hinge Rib

Location

Loc Qty

Loc Code

WA004

8

100306

3

103440

5

1x

D3916-5

Manufactured No

100 Each 11.0000 3 3

**

B115790 → 1x

DAS
43
9-89

14-4-28

✓ *D3916-5*
Light Rib

Location

Loc Qty

Loc Code

WA004

11

115794

8

97727

3

2x

D4017-7

Manufactured No

100 Each 21.0000 1 1

**

DAS
43
9-89

14-4-28

✓ *D4017-7*
Rib

Location

Loc Qty

Loc Code

WA004

21

108045

3

14288

18

1x

Shop Packet Print

Page 2

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Picklist Print

April-22-14 12:44:15 PM

Page 3

Work Order ID: 116617

116617

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 4/22/14

Required Date: 5/06/14

Start Qty: 1.00

Required Qty: 1.00

D4277-3

Manufactured No

100

Each

5.0000

1

1

DAS

43

9-89

14.4.28

✓ *D4277-3*

Rib

Location

Loc Qty

Loc Code

WA004

5

94560

5

1x

Manufactured No

100

Each

6.0000

2

2

DAS

43

9-89

14.4.28

D4277-5

✓ *D4277-5*

Rib

Location

Loc Qty

Loc Code

WA004

6

94625

6

2x

Manufactured No

100

Each

6.0000

1

1

DAS

43

9-89

14.4.28

D4277-9

✓ *D4277-9*

Rib

Location

Loc Qty

Loc Code

WA004

6

103318

6

1x

Manufactured No

100

Each

6.0000

1

1

DAS

43

9-89

14.4.28

D4277-19

✓ *D4277-19*

Rib

Location

Loc Qty

Loc Code

WA004

6

103319

1

86149

4

87639

1

1x

Shop Packet Print

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Page 3

Picklist Print

April-22-14 12:44:15 PM

Work Order ID: 116617

116617

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 4/22/14

Required Date: 5/06/14

Start Qty: 1.00

Required Qty: 1.00

D4278-041

Manufactured No

100 Each 3.0000 1 1

**

DAS
43
9-89

14-4-28

✓ *D4278-041*
Upper Rib Assembly-Hoop

Location

Loc Qty

Loc Code

WA004

3

103721

2

97663

1

1x

D4278-045

Manufactured No

100 Each 6.0000 2 2

**

DAS
43
9-89

14-4-28

✓ *D4278-045*
Rib Assembly, Fwd Cham

Location

Loc Qty

Loc Code

WA004

6

103588

2

94693

4

2x

D4278-047

Manufactured No

100 Each 2.0000 1 1

**

DAS
43
9-89

14-4-28

D4278-047
Upper Rib Assembly-Straight

Location

Loc Qty

Loc Code

WA004

2

103432

2

100 Each 0.0000 1 1

**

DAS
43
9-89

14-4-28

✓ D4306-1

D4306-1

Rib

D4306-044

Manufactured No

100 Each 1.0000 1 1

**

DAS
43
9-89

14-4-28

✓ *D4306-044*
Rib Assembly, RH

Location

Loc Qty

Loc Code

WA004

1

105970

1

Picklist Print

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Page 5

Work Order ID: 116617

116617

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 4/22/14

Required Date: 5/06/14

Start Qty: 1.00

Required Qty: 1.00

D4306-045

Manufactured No

100

Each

3.0000

1

1

DAS

43

9-89

14-4-28

D4306-045

Rib Assembly

Location

Loc Qty

Loc Code

WA004

3

102914

3

1x

100

Each

156.0000

2

2

DAS

43

9-89

14-4-28

D2581

Manufactured No

D2581

Mounting Bracket

Location

Loc Qty

Loc Code

WA004

156

102265

94

103683

24

105886

38

2x

100

Each

24.0000

1

1

DAS

43

9-89

14-4-28

D3913-15

Manufactured No

D3913-15

Wide Handle Plate

Location

Loc Qty

Loc Code

WA004

24

107769

4

115772

20

1x

100

Each

80.0000

3

3

DAS

43

9-89

14-4-28

D4016-1

Manufactured No

D4016-1

Hinge Half, Base

Location

Loc Qty

Loc Code

WA004

80

110877

12

114145

7

114918

18

115903

43

3x

Shop Packet Print

April-22-14 12:44:16 PM

Page 5

Picklist Print

Page 6

April-22-14 12:44:16 PM

Work Order ID: 116617

116617

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 4/22/14

Required Date: 5/06/14

Start Qty: 1.00

Required Qty: 1.00

D4021-1

Manufactured No

100 Each 89.0000 3 3

DAS

**

43

9-89

14.4.28

D4021-1

Handle Plate

Location

Loc Qty

Loc Code

WA004

89

110169

36

115985

53

3x

D4279-3

Manufactured No

100 Each 0.0000 1 1

DAS

**

43

9-89

14.4.30

D4279-3

Mesh, Chamfer

D4279-5

Manufactured No

100 Each 9.0000 1 1

DAS

**

43

9-89

14.4.30

D4279-5

End Mesh, Basket

Location

Loc Qty

Loc Code

WA004

9

103775

5

105889

4

100 Each 5.0000 2 2

DAS

**

43

9-89

14.4.30

D4279-7

Manufactured No

D4279-7

End Mesh, Basket

Location

Loc Qty

Loc Code

WA004

5

103776

5

100 Each 8.0000 1 1

DAS

**

43

9-89

14.4.30

D4279-9

Manufactured No

D4279-9

End Mesh, Basket

Location

Loc Qty

Loc Code

WA004

8

103774

3

105891

5

1x

Shop Packet Print

Page 6

April-22-14 12:44:16 PM

Picklist Print

April-22-14 12:44:16 PM

Work Order ID: 116617

116617

Parent Item: D4273-042

D4273-042

Parent Item Name: Basket Base Assembly, RH

Start Date: 4/22/14

Required Date: 5/06/14

Start Qty: 1.00

Required Qty: 1.00

D4279-11

Manufactured No

100

Each

0.0000

1

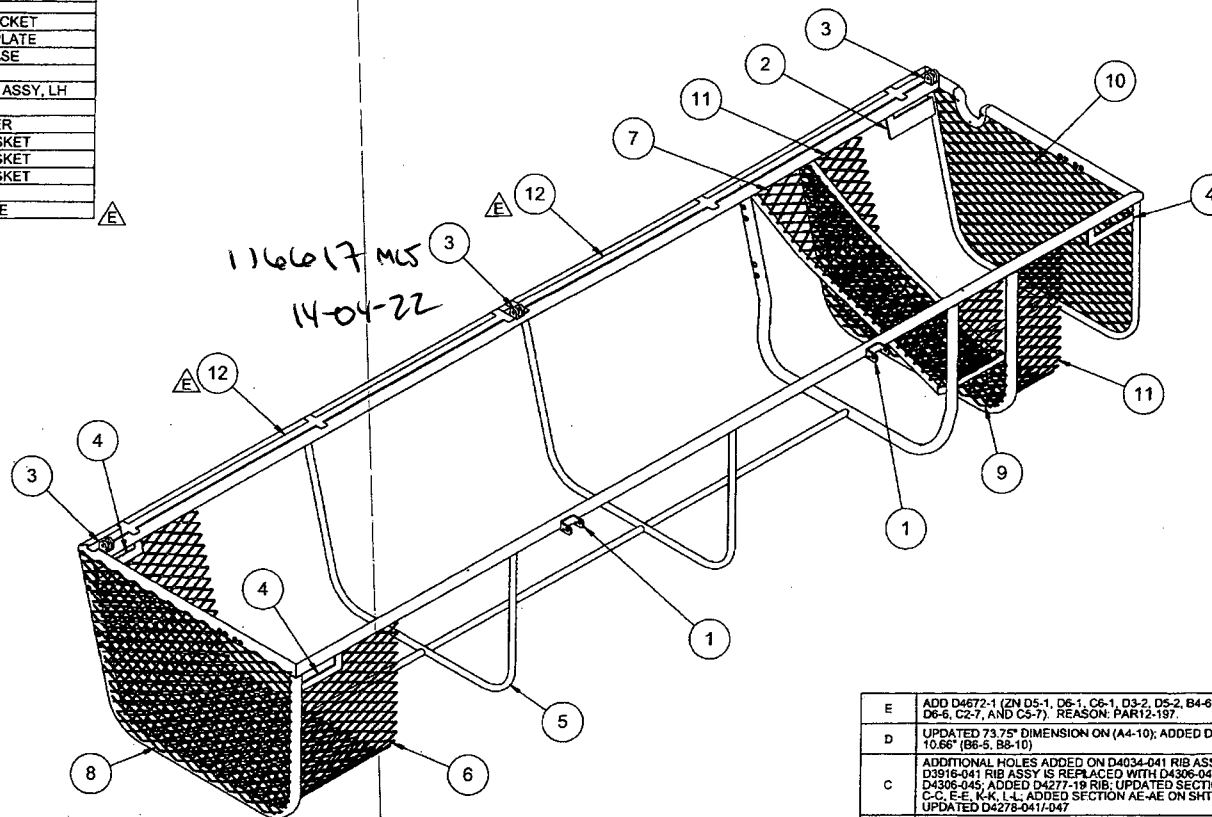
1

**

DAS**43****9-89**B10676014-4-30***D4279-11***

Mesh, Base

| ITEM | QTY -041 | PART NUMBER | DESCRIPTION |
|------|-------------|-------------|-----------------------|
| | X | D4273-041 | BASKET BASE ASSY, LH |
| 1 | 2 | D2581 | MOUNTING BRACKET |
| 2 | 1 | D3913-15 | WIDE HANDLE PLATE |
| 3 | 3 | D4016-1 | HINGE HALF, BASE |
| 4 | 3 | D4021-1 | HANDLE PLATE |
| 5 | 1 | D4273-141 | BASKET FRAME ASSY, LH |
| 6 | 1 | D4279-1 | MESH - BASE |
| 7 | 1 | D4279-3 | MESH - CHAMFER |
| 8 | 1 | D4279-5 | END MESH, BASKET |
| 9 | 2 | D4279-7 | END MESH, BASKET |
| 10 | 1 | D4279-9 | END MESH, BASKET |
| 11 | 1 | D4279-11 | MESH - BASE |
| 12 | 2 | D4672-1 | BLANKING PLATE |



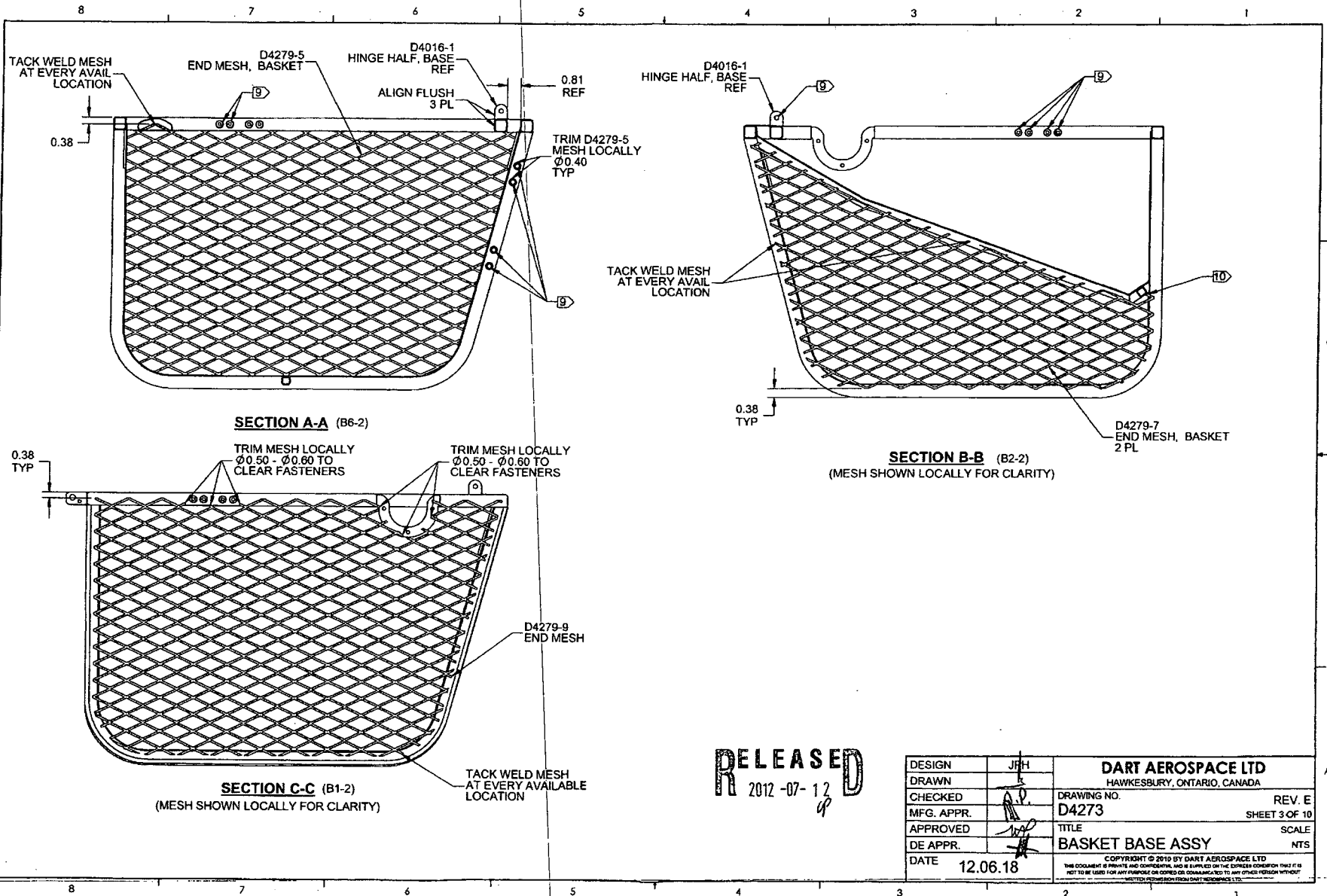
D4273-041 BASKET BASE ASSY, LH
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:




- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 45 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

RELEASED
2012-07-12
(P ECU 12-41)

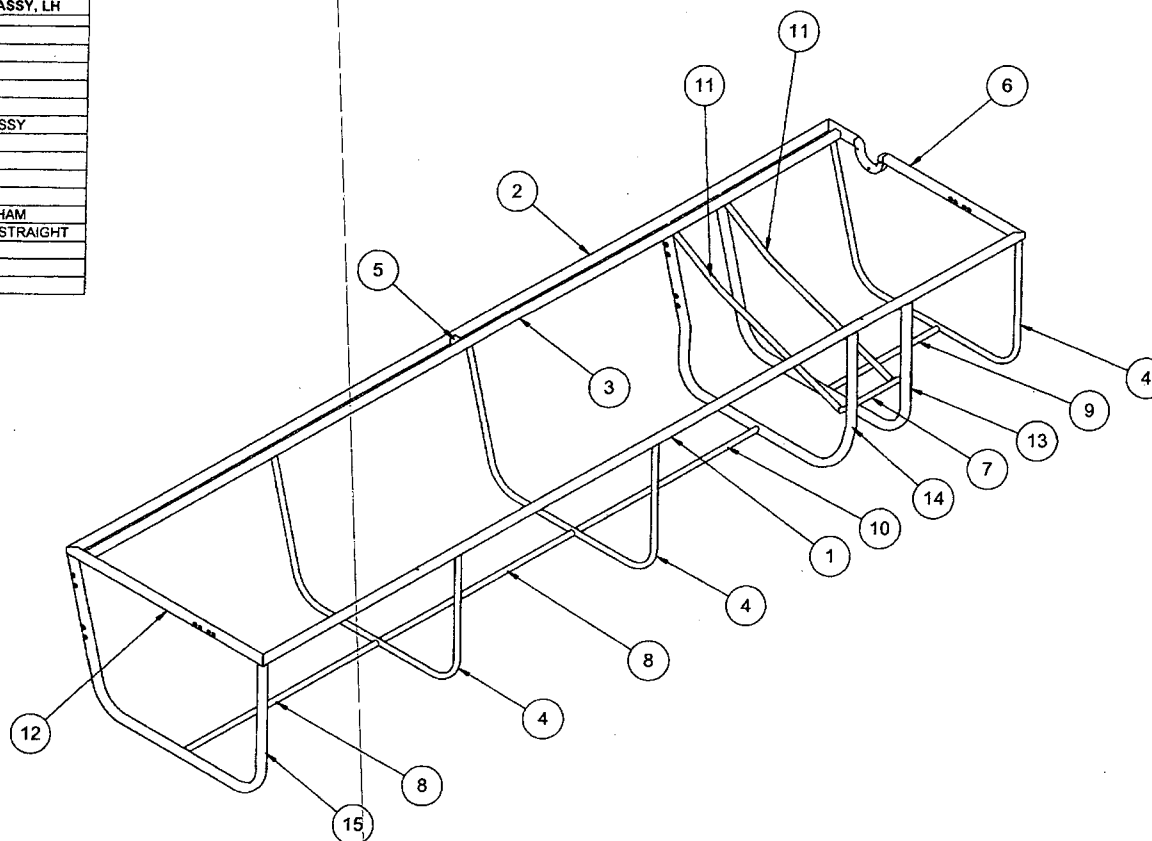
| E | ADD D4672-1 (ZND5-1, D6-1, C6-1, D3-2, D5-2, B4-6, C3-6, D6-6, C2-7, AND C5-7). REASON: PART 12-197. | MB | 12.06.18 |
|------------|---|--|---------------|
| D | UPDATED 73.75" DIMENSION ON (A4-10); ADDED DIM 10.66" (B6-5, B8-10) | SC | 11.02.09 |
| C | ADDITIONAL HOLES ADDED ON D4034-041 RIB ASSY: D3916-041 RIB ASSY IS REPLACED WITH D4306-043/044 & D4306-045; ADDED D4277-19 RIB; UPDATED SECTION B-B, C-C, E-E, K-K, L-L; ADDED SECTION AE-AE ON SHT 2; UPDATED D4278-041/047 | SC | 10.12.23 |
| B | REDESIGN: ADD (1) D4021-1, (1) D4279-7, (1) D4279-11 (D6-1 D6-9); RMV D4277-17, D4278-043 (SHT 4 & 9); ADD (1) D3916-1, (2) D4277-5, (1) D4277-9, (1) D4306-1 (D6-4, D6-9), RMV (1) D4277-3 (D6-4, D6-9), 24.25 WAS 20.25 (A5-8, A5-10) | CP | 10.11.30 |
| A | NEW ISSUE | SC | 10.11.25 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | JRH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4273 TITLE BASKET BASE ASSY COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| DE APPR. | | | |
| DATE | 12.06.18 | REV. E | SHEET 1 OF 10 |
| | | SCALE | NTS |



RELEASED
2012-07-12

| | | | |
|---|---|--|---------------|
| DESIGN | JFH | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED |  | DRAWING NO. | REV. E |
| MFG. APPR. |  | D4273 | SHEET 3 OF 10 |
| APPROVED | | TITLE | SCALE |
| DE APPR. |  | BASKET BASE ASSY | NTS |
| DATE | 12.06.18 | COPYRIGHT © 2010 BY DART AEROSPACE LTD | |
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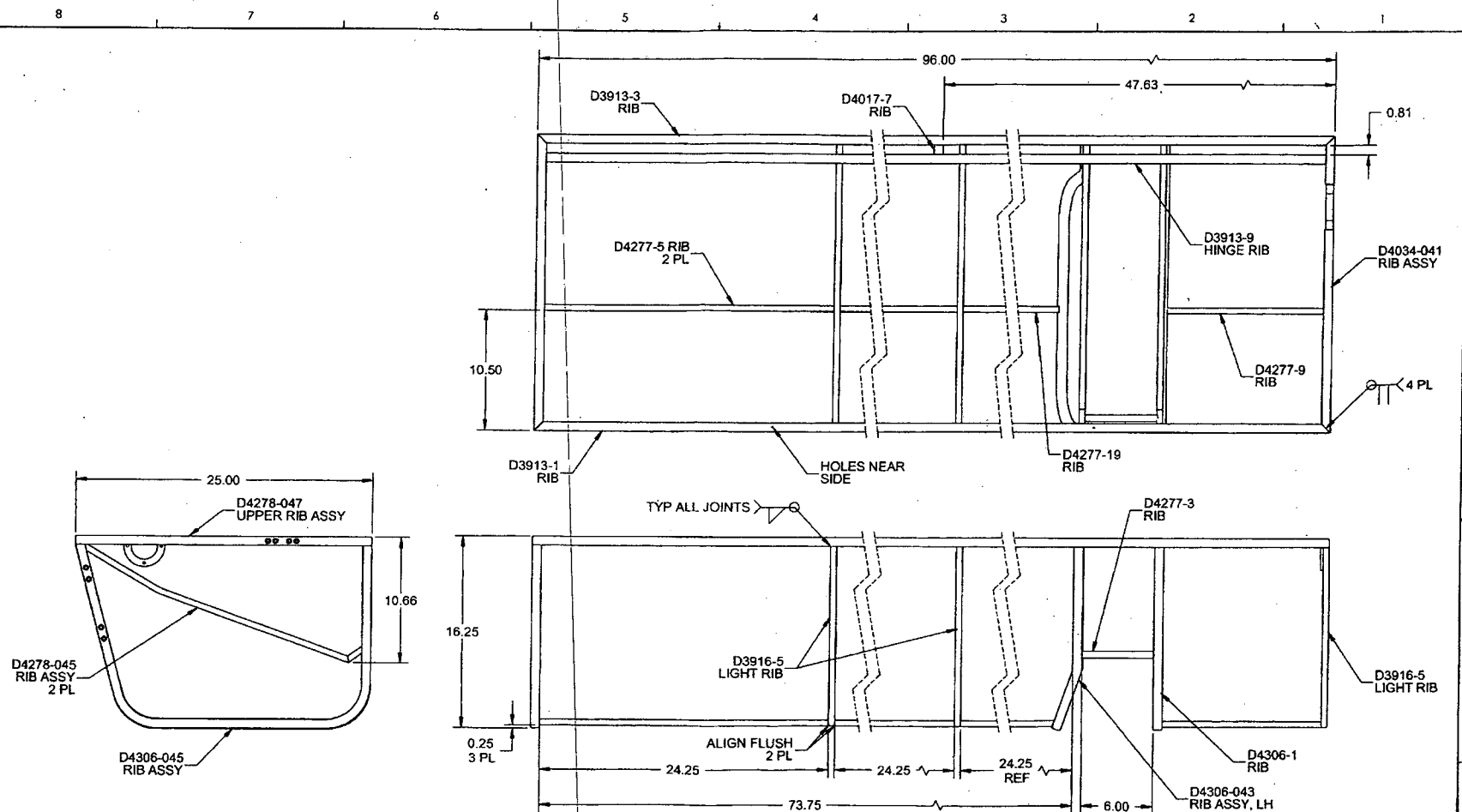
| ITEM | QTY | PART NUMBER | DESCRIPTION |
|------|-----|-------------|-------------------------|
| | X | D4273-141 | BASKET FRAME ASSY, LH |
| 1 | 1 | D3913-1 | RIB |
| 2 | 1 | D3913-3 | RIB |
| 3 | 1 | D3913-9 | HINGE RIB |
| 4 | 3 | D3916-5 | LIGHT RIB |
| 5 | 1 | D4017-7 | RIB |
| 6 | 1 | D4034-041 | AFT UPPER RIB ASSY |
| 7 | 1 | D4277-3 | RIB |
| 8 | 2 | D4277-5 | RIB |
| 9 | 1 | D4277-9 | RIB |
| 10 | 1 | D4277-19 | RIB |
| 11 | 2 | D4278-045 | RIB ASSY, FWD CHAM |
| 12 | 1 | D4278-047 | UPPER RIB ASSY-STRAIGHT |
| 13 | 1 | D4306-1 | RIB |
| 14 | 1 | D4306-043 | RIB ASSY, LH |
| 15 | 1 | D4306-045 | RIB ASSY |



D4273-141 BASKET FRAME ASSY, LH

RELEASED
2012-07-12
UP

| | | | |
|------------|----------|--|--------|
| DESIGN | JFH | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | J.P. | DRAWING NO. D4273 | REV. E |
| MFG. APPR. | | SHEET 4 OF 10 | |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | BASKET BASE ASSY | NTS |
| DATE | 12.06.18 | <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |



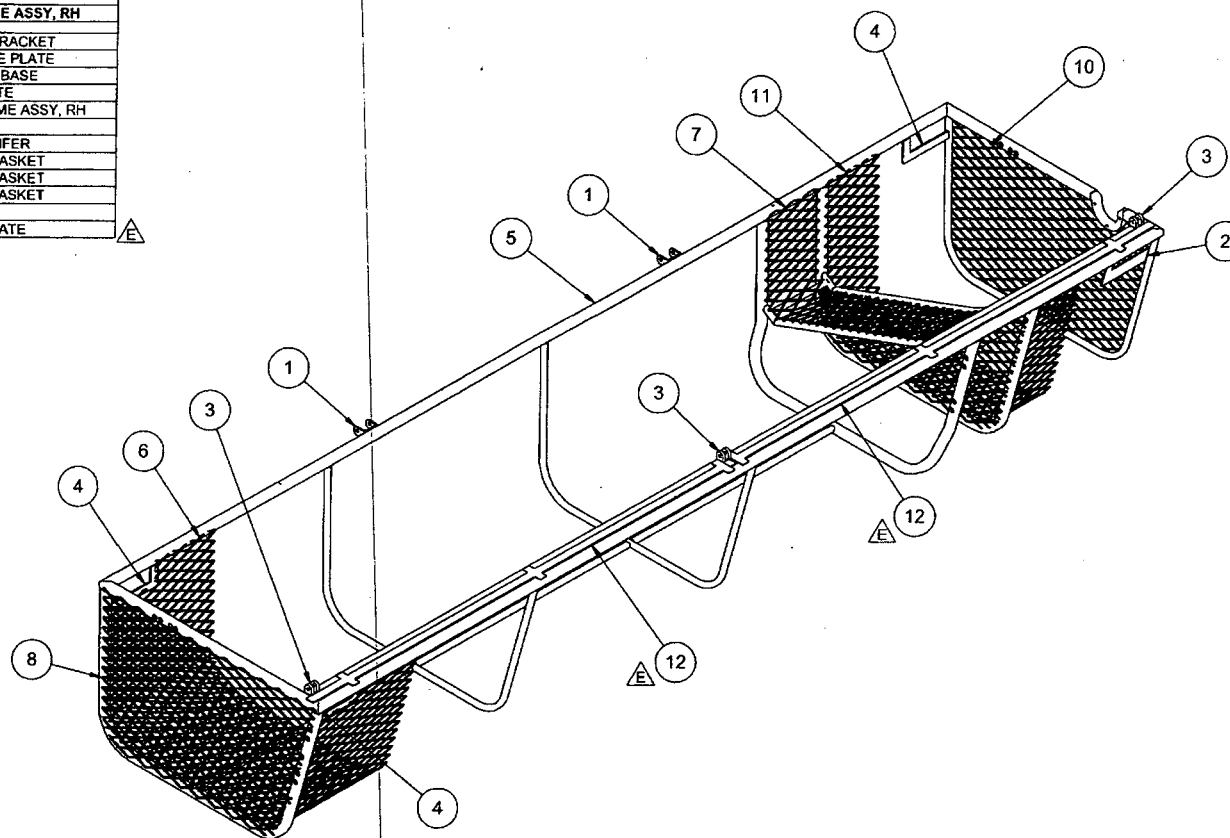
D4273-141 BASKET FRAME ASSY, LH

RELEASED
2012-07-12
UP

| | | | |
|------------|----------|-----------------------------|---------------|
| DESIGN | JFH | DART AEROSPACE LTD | REV. E |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | SHEET 5 OF 10 |
| CHECKED | | DRAWING NO. D4273 | |
| MFG. APPR. | | TITLE | SCALE |
| APPROVED | | BASKET BASE ASSY | NTS |
| DE APPR. | | | |
| DATE | 12.06.18 | | |

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| ITEM | QTY | P/N | DESCRIPTION |
|------|-----|-----------|-----------------------|
| | X | D4273-042 | BASKET BASE ASSY, RH |
| 1 | 2 | D2581 | MOUNTING BRACKET |
| 2 | 1 | D3813-15 | WIDE HANDLE PLATE |
| 3 | 3 | D4016-1 | HINGE HALF, BASE |
| 4 | 3 | D4021-1 | HANDLE PLATE |
| 5 | 1 | D4273-142 | BASKET FRAME ASSY, RH |
| 6 | 1 | D4279-1 | MESH - BASE |
| 7 | 1 | D4279-3 | MESH - CHAMFER |
| 8 | 1 | D4279-5 | END MESH, BASKET |
| 9 | 2 | D4279-7 | END MESH, BASKET |
| 10 | 1 | D4279-9 | END MESH, BASKET |
| 11 | 1 | D4279-11 | MESH - BASE |
| 12 | 2 | D4672-1 | BLANKING PLATE |



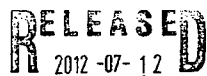
D4273-042 BASKET BASE ASSY, RH
(MESH SHOWN LOCALLY FOR CLARITY)

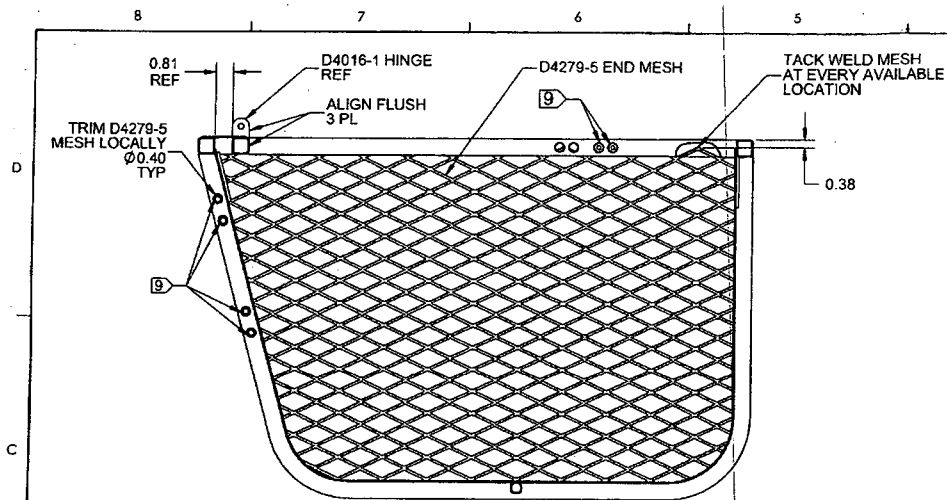
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 45 lbs APPROX
- 8) WELD PER DART QSI 004
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) TRIM AS NECESSARY TO CLEAR FASTENERS/STRUCTURE.

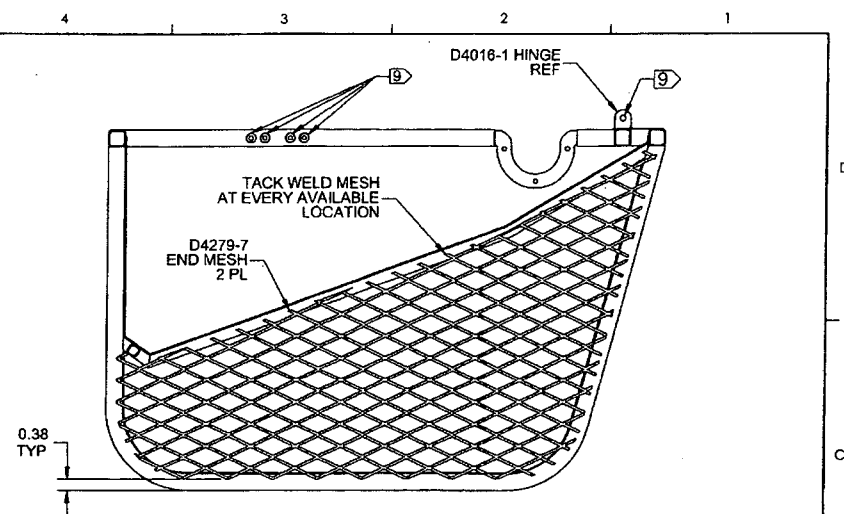
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2012-07-12
CP

| | | | |
|------------|----------|---|---------------|
| DESIGN | JPH | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | | DRAWING NO. | REV. E |
| MFG. APPR. | | D4273 | SHEET 6 OF 10 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | BASKET BASE ASSY | NTS |
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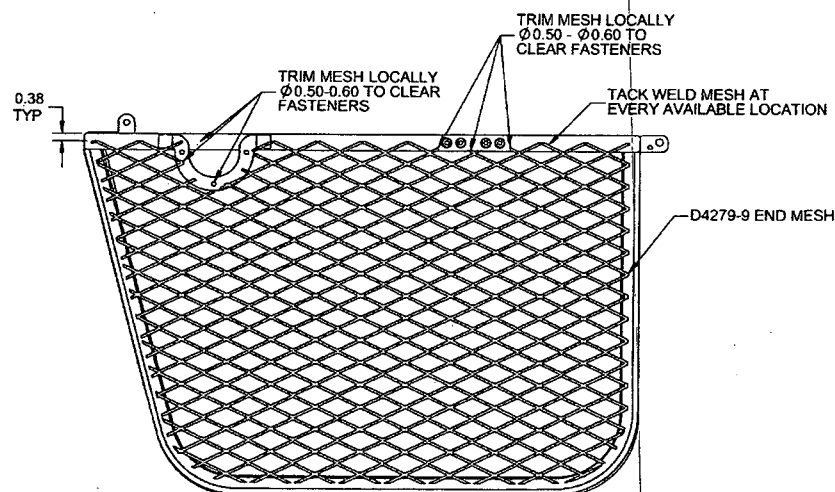




SECTION J-J C6-7



SECTION K-K B2-7
(MESH SHOWN LOCALLY FOR CLARITY)

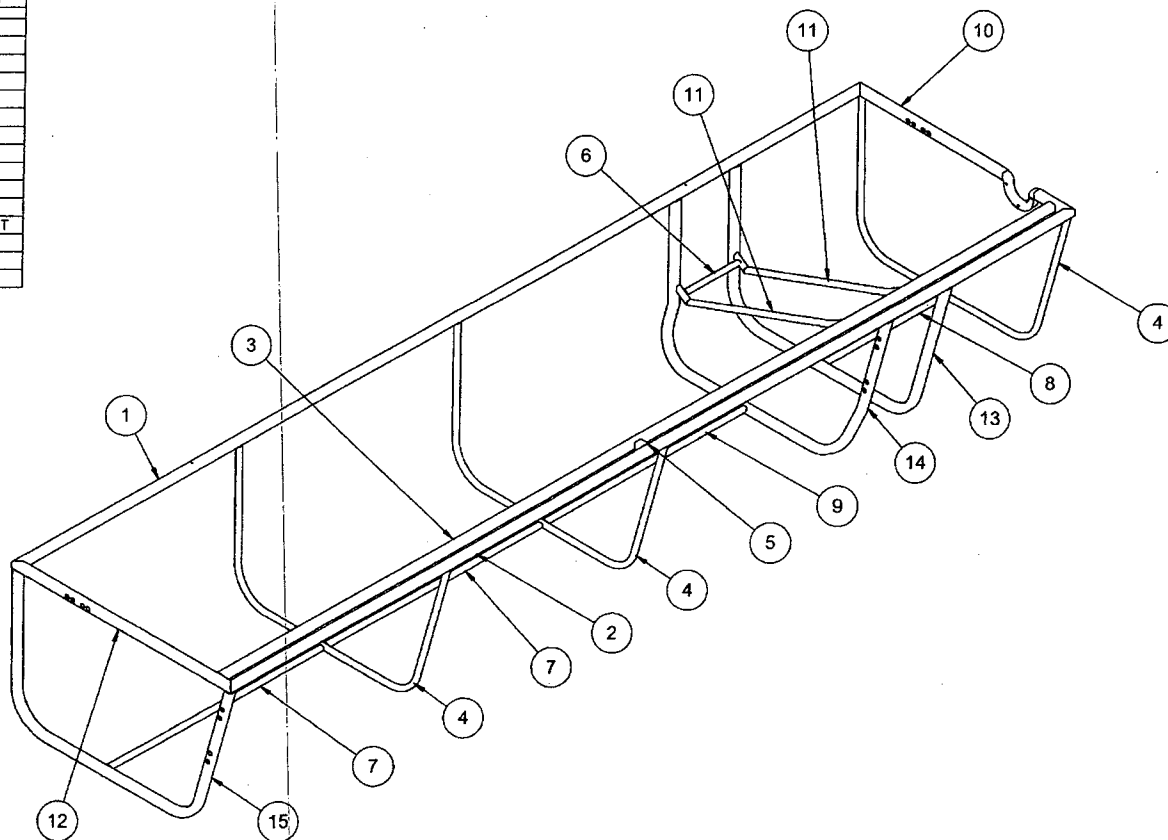


SECTION L-L B1-7
(MESH SHOWN LOCALLY FOR CLARITY)

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| CHECKED | A.P. | DRAWING NO. | REV. E |
| MFG. APPR. | | D4273 | SHEET 8 OF 10 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | BASKET BASE ASSY | NTS |
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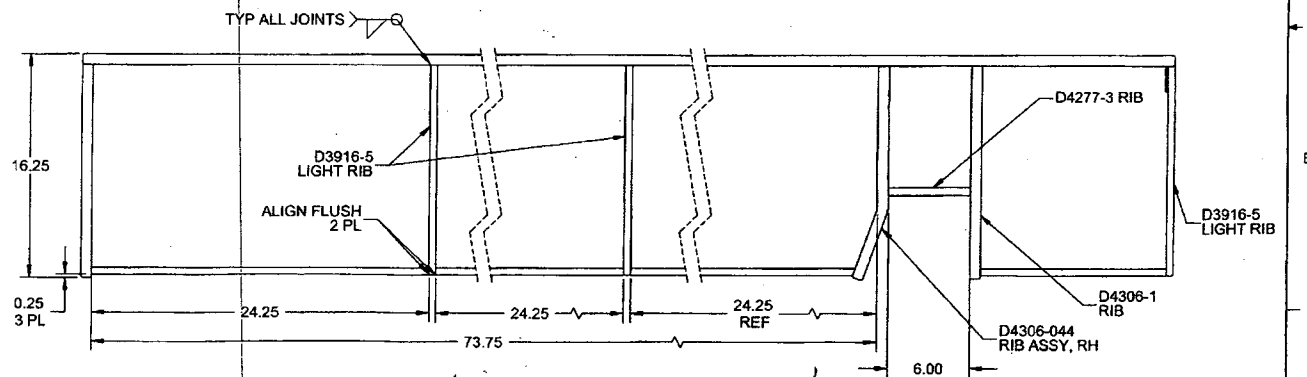
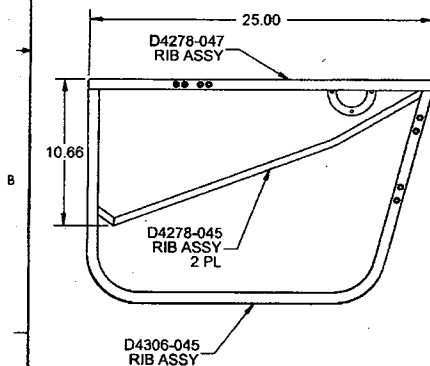
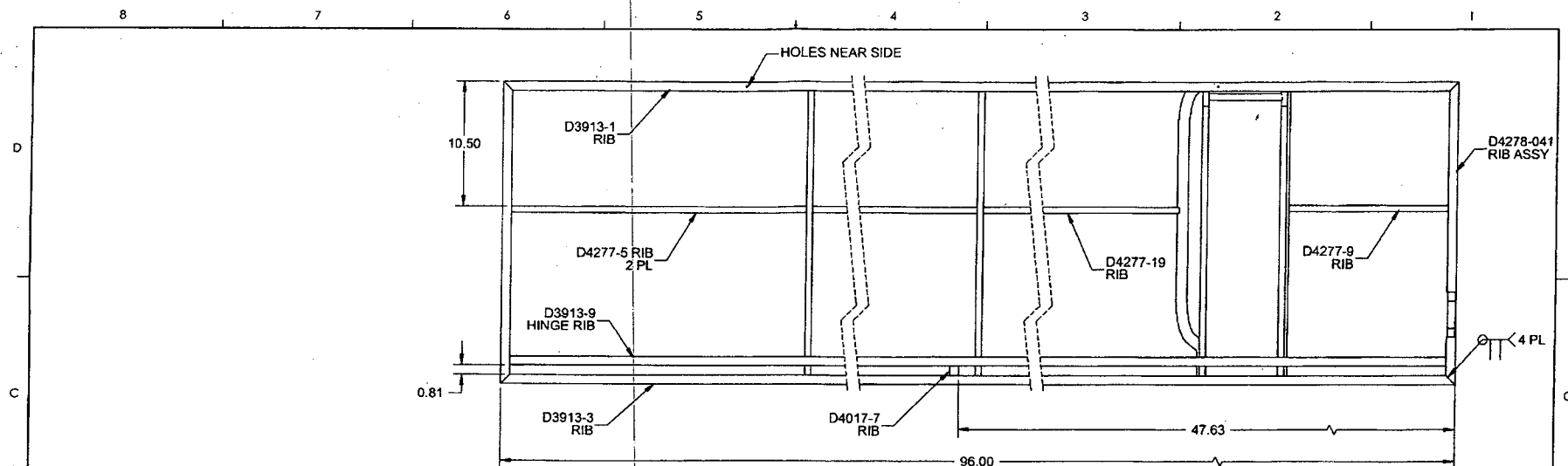
| ITEM | QTY | PART NUMBER | DESCRIPTION |
|------|-----|-------------|-------------------------|
| | X | D4273-142 | BASKET FRAME ASSY, RH |
| 1 | 1 | D3913-1 | RIB |
| 2 | 1 | D3913-3 | RIB |
| 3 | 1 | D3913-9 | HINGE RIB |
| 4 | 3 | D3916-5 | LIGHT RIB |
| 5 | 1 | D4017-7 | RIB |
| 6 | 1 | D4277-3 | RIB |
| 7 | 2 | D4277-5 | RIB |
| 8 | 1 | D4277-9 | RIB |
| 9 | 1 | D4277-19 | RIB |
| 10 | 1 | D4278-041 | UPPER RIB ASSY-HOOP |
| 11 | 2 | D4278-045 | RIB ASSY, FWD CHAM |
| 12 | 1 | D4278-047 | UPPER RIB ASSY-STRAIGHT |
| 13 | 1 | D4306-1 | RIB |
| 14 | 1 | D4306-044 | RIB ASSY, RH |
| 15 | 1 | D4306-045 | RIB ASSY |



D4273-142 BASKET FRAME ASSY, RH

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| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | A.R. | DRAWING NO. D4273 | REV. E |
| MFG. APPR. | | | SHEET 9 OF 10 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | BASKET BASE ASSY | NTS |
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D4273-142 BASKET FRAME ASSY, RH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT FOR XX.XX DIMS: ± 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 24.77 lbs
- 8) WELD PER DART QSI 004

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|--|---|--|----------------|
| DESIGN | JFH | DART AEROSPACE LTD | |
| DRAWN | | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED |  | DRAWING NO. | REV. E |
| MFG. APPR. |  | D4273 | SHEET 10 OF 10 |
| APPROVED | | TITLE | SCALE |
| DE APPR. |  | BASKET BASE ASSY | NTS |
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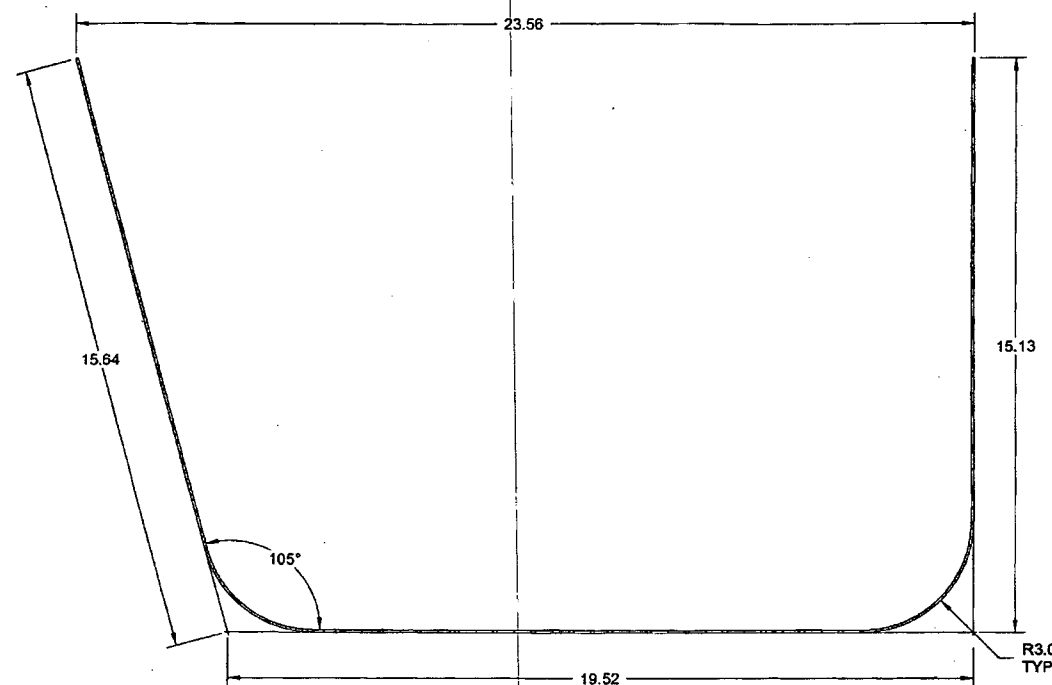
8 7 6 5 4 3 2 1

D

C

B

A



D4279-1 MESH - BASE

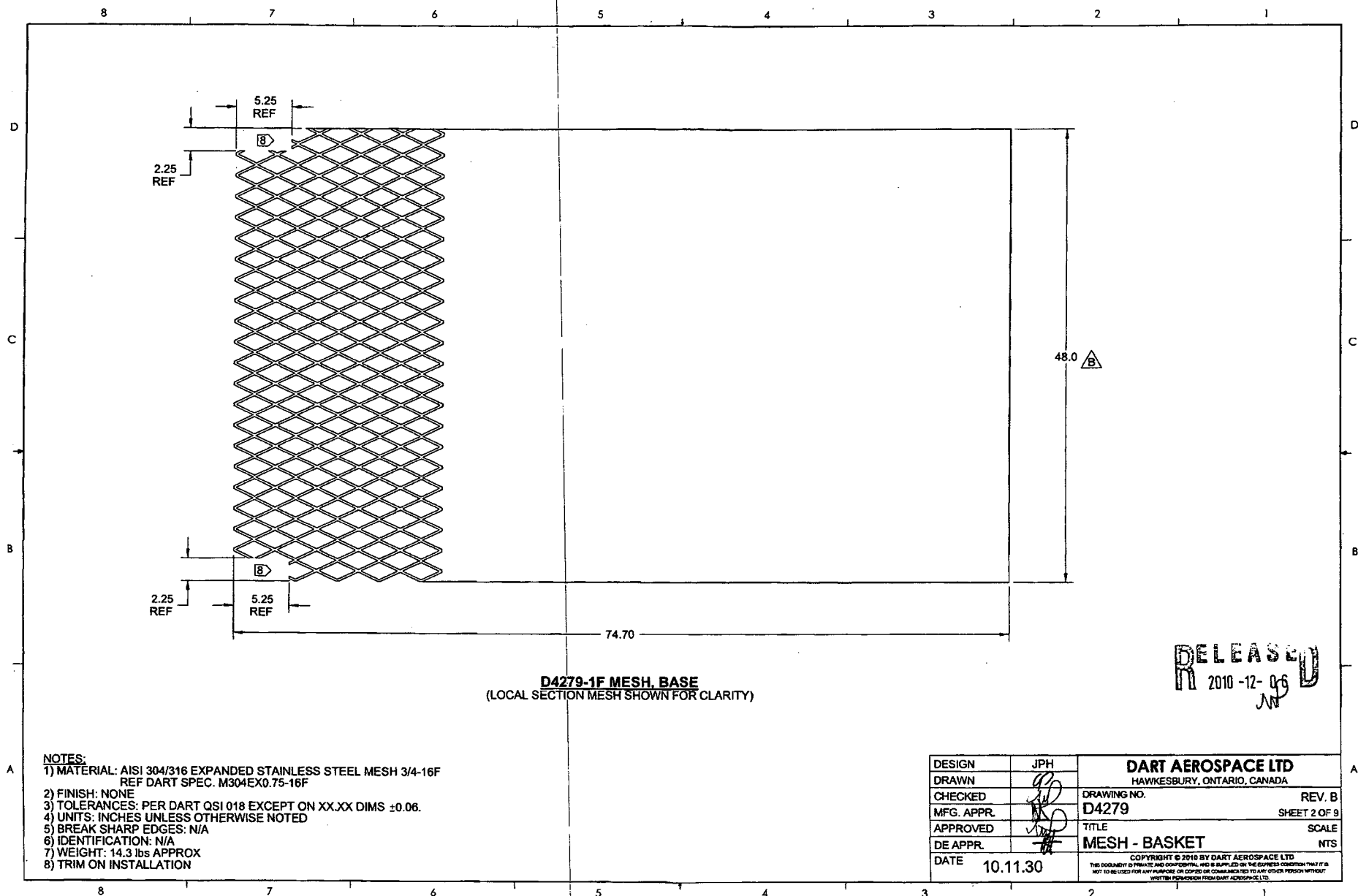
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2010-12-06
WSD

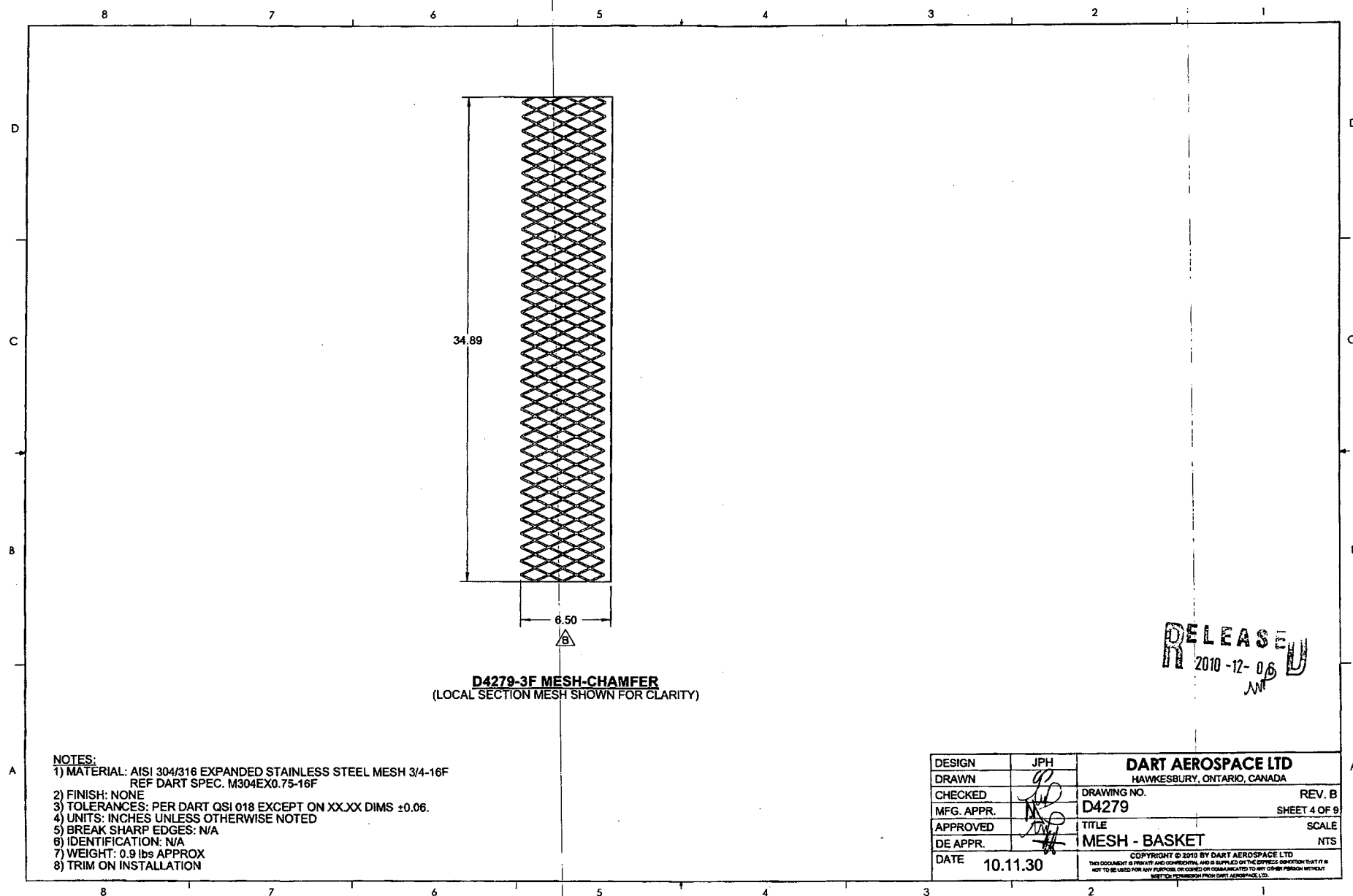
NOTES:

- 1) MATERIAL: MAKE FROM D4279-1F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4279-1F
- 8) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY.

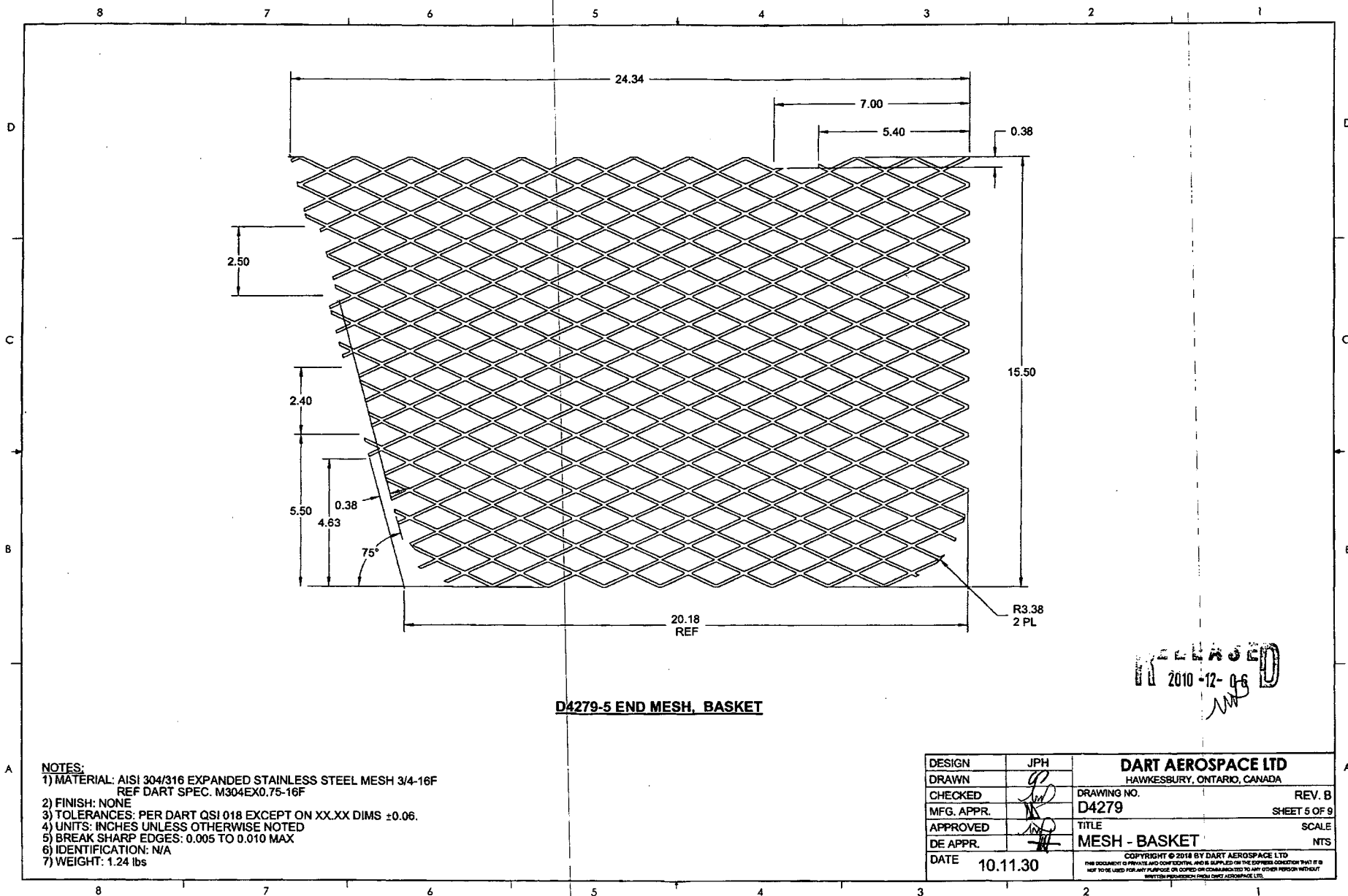
| | | | |
|------------|---|--|--------------|
| B | -3F: 6.50 WAS 20.90 (B5-4); REDESIGN -9 (SHT 7); ADD -11/-11F (SHT 8/9), 48.0 WAS 50.50 (C2-2, C7-9), CUTOUTS ON -9 NOW TRIMMED ON INSTALL (A6-6) | CP | 10.11.30 |
| A | NEW ISSUE | SC | 10.11.25 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | JPH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | JPH | | |
| CHECKED | JPH | DRAWING NO. | REV. B |
| MFG. APPR. | JPH | D4279 | SHEET 1 OF 9 |
| APPROVED | JPH | TITLE | SCALE |
| DE APPR. | JPH | MESH - BASKET | NTS |
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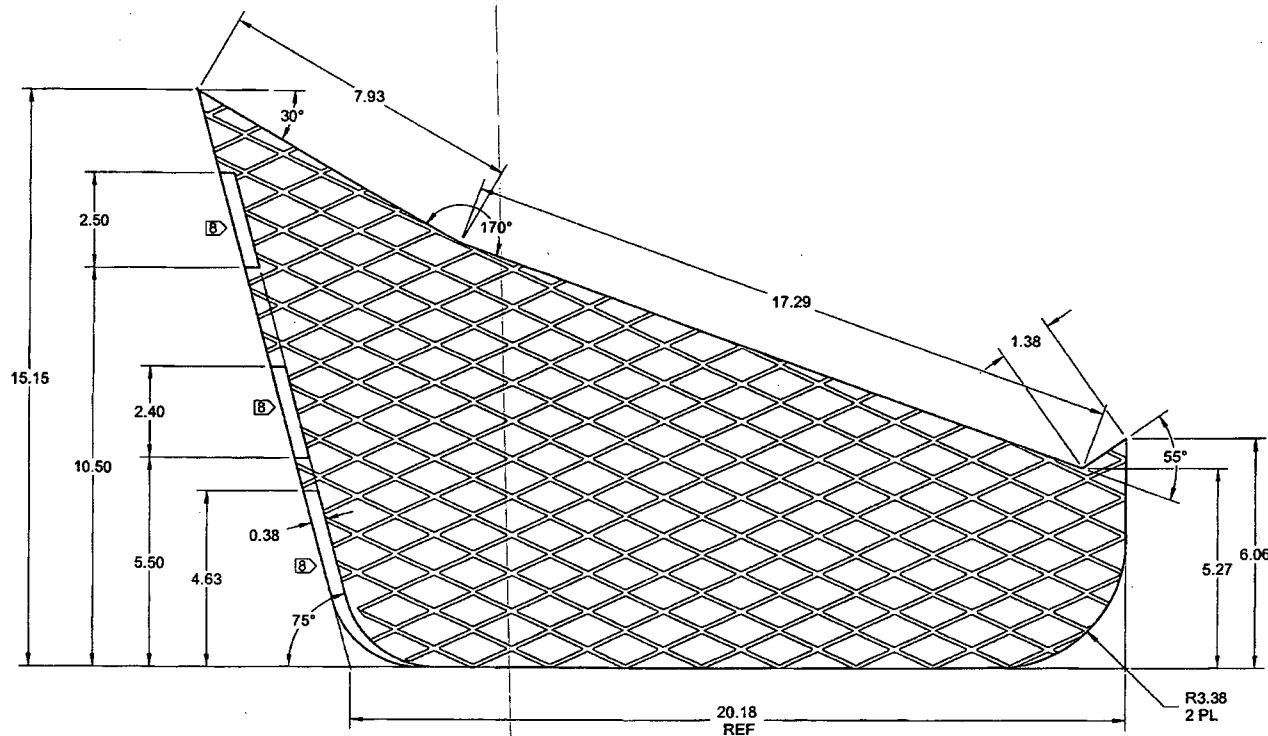
8 7 6 5 4 3 2 1





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2010-12-06
JW





D4279-7 END MESH, BASKET

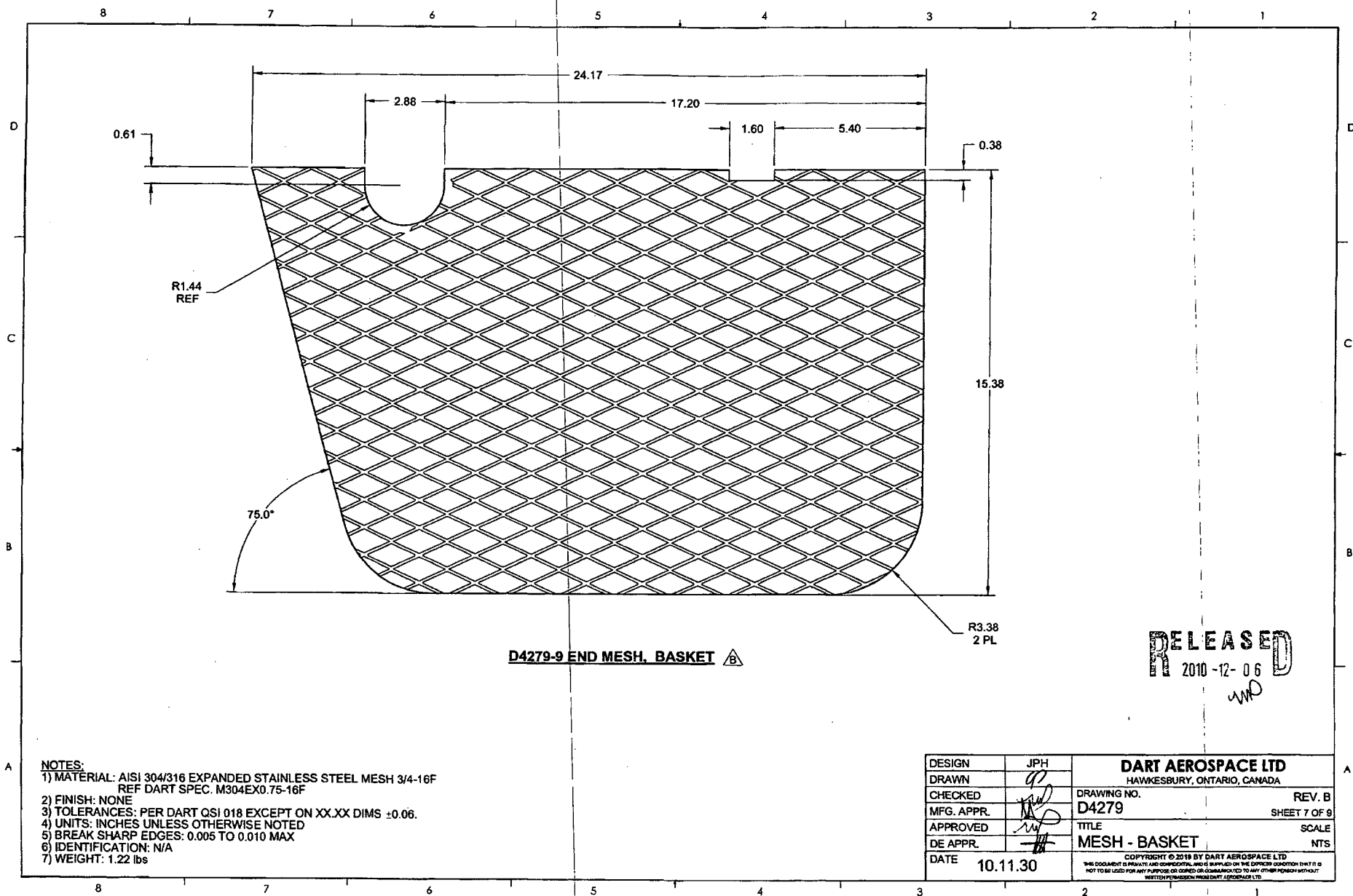
RELEASED
2010-12-06
W

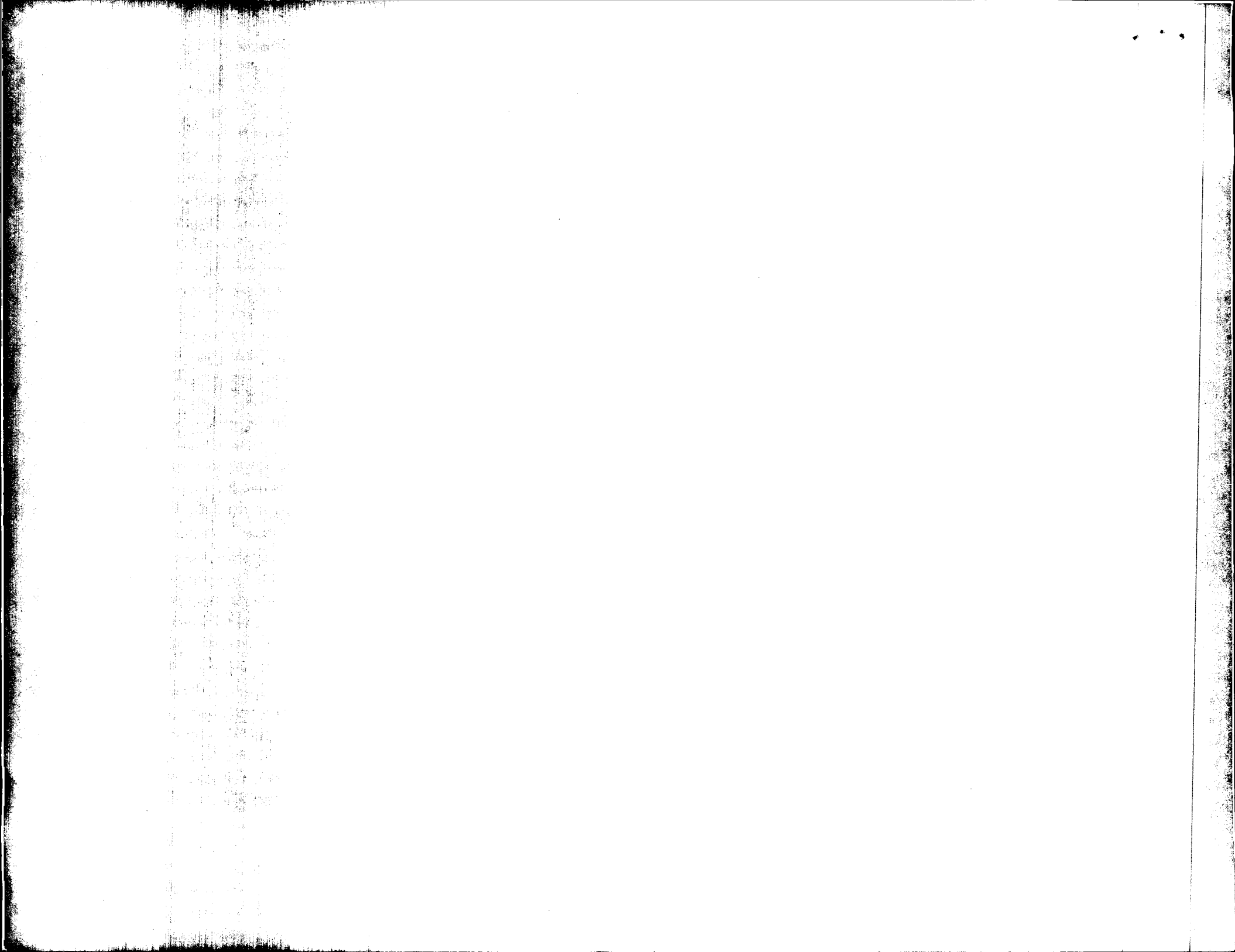
NOTES:

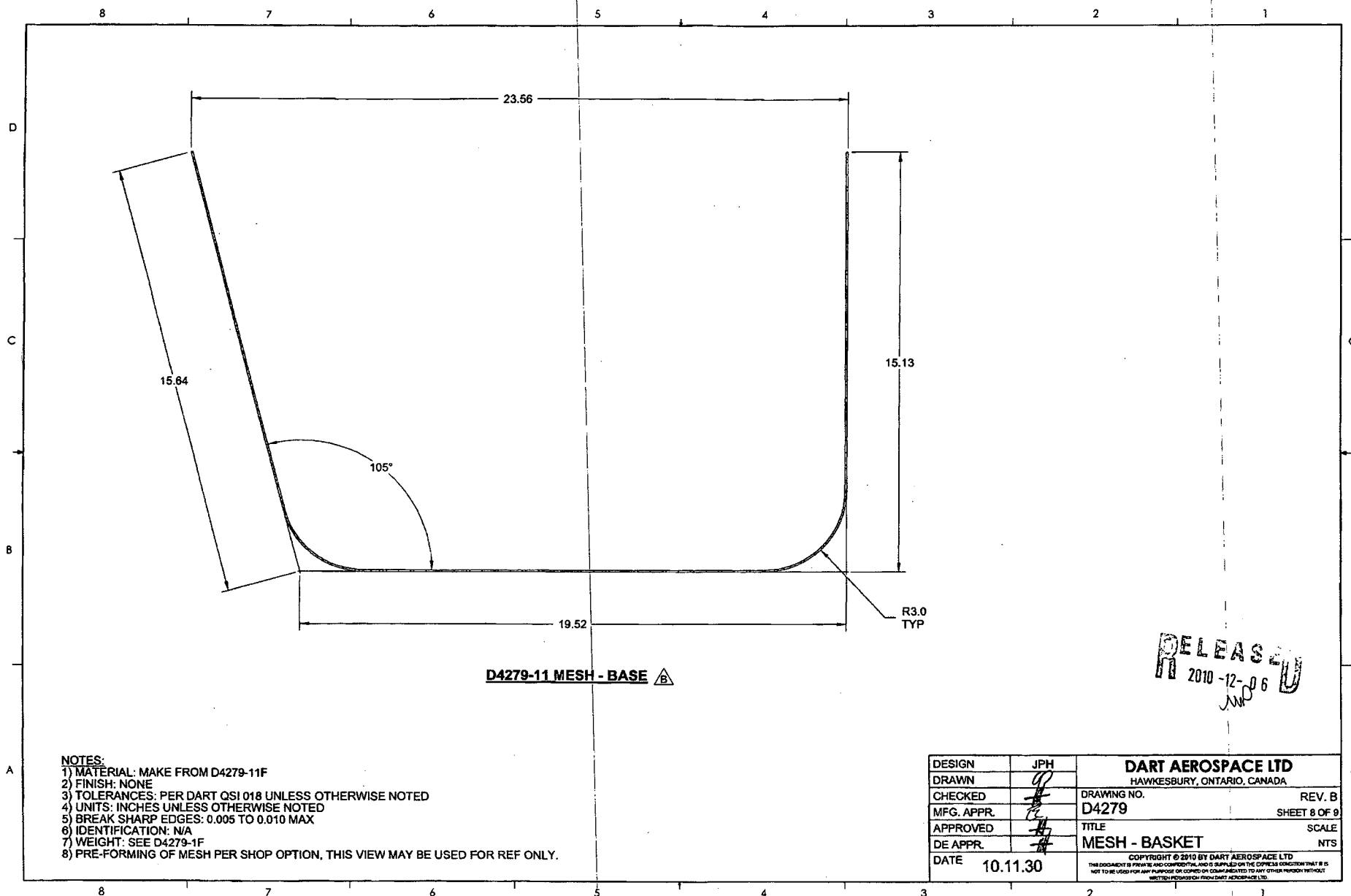
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS ±0.06.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.71 lbs
- 8) TRIM ON INSTALLATION TO CLEAR HOLES (IF PRESENT)

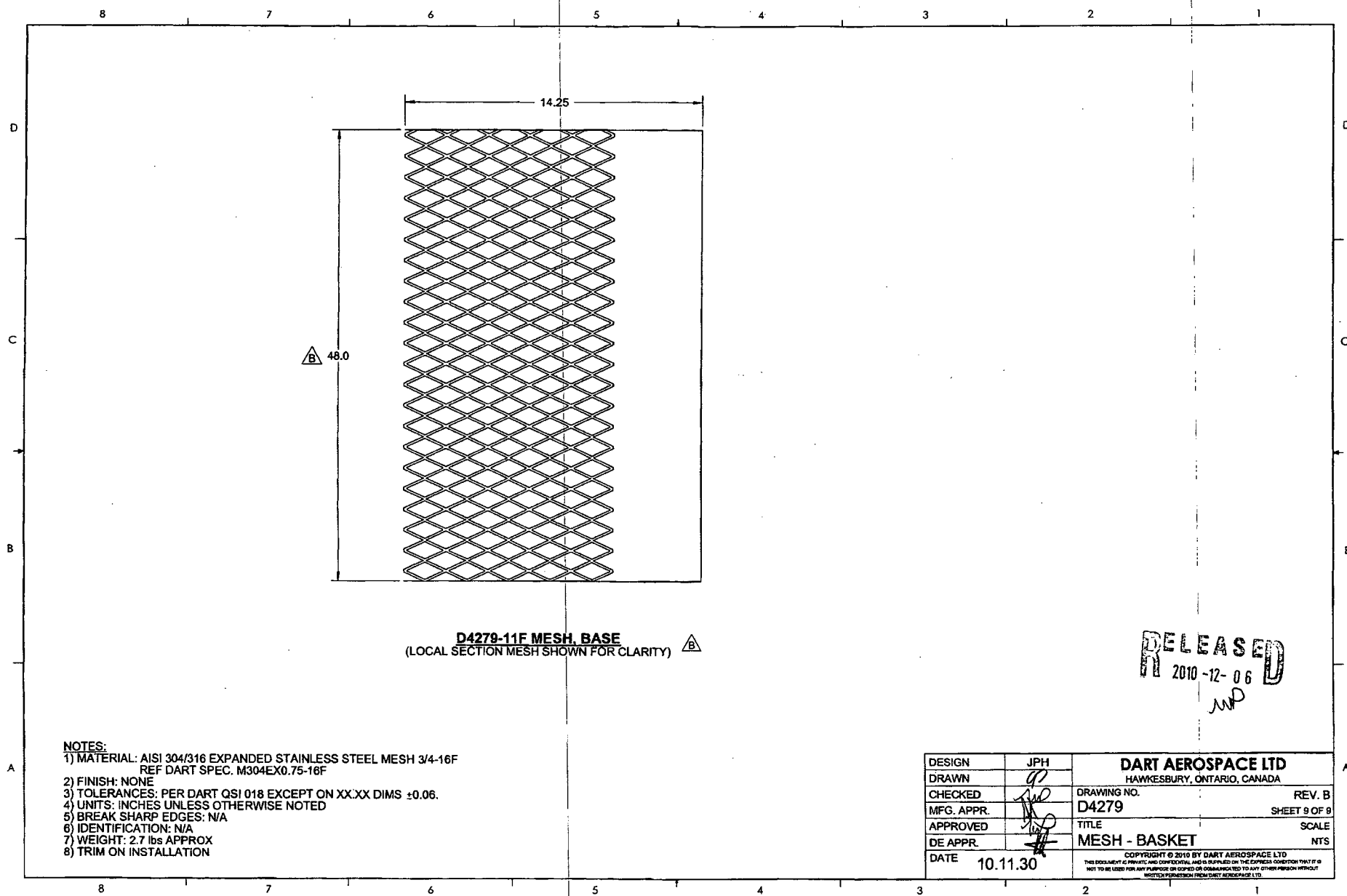


| | | | |
|---|----------|--|--------------|
| DESIGN | JPH | DART AEROSPACE LTD | |
| DRAWN | JB | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | JB | DRAWING NO. | REV. B |
| MFG. APPR. | JB | D4279 | SHEET 6 OF 9 |
| APPROVED | JB | TITLE | SCALE |
| DE APPR. | JB | MESH - BASKET | NTS |
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NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 EXCEPT ON XX.XX DIMS ± 0.06 .
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.7 lbs APPROX
- 8) TRIM ON INSTALLATION

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2010-12-06
JMD

| | | | |
|------------|--------------------|---|--------------|
| DESIGN | JPH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | <i>[Signature]</i> | | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. D4279 | REV. B |
| MFG. APPR. | <i>[Signature]</i> | TITLE MESH - BASKET | SHEET 9 OF 9 |
| APPROVED | <i>[Signature]</i> | SCALE NTS | |
| DE APPR. | <i>[Signature]</i> | | |
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